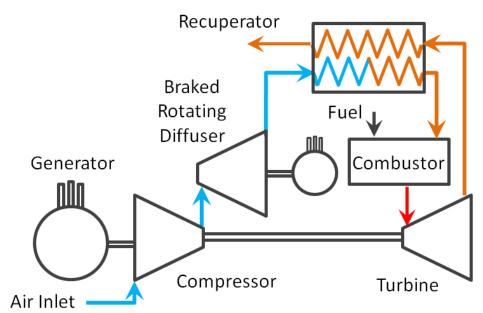
Metis Design Corporation: GENSETS Team







Metis 1kW Microturbine System



Turbomachinery Innovation: Rotating Vaneless Diffuser

SOA

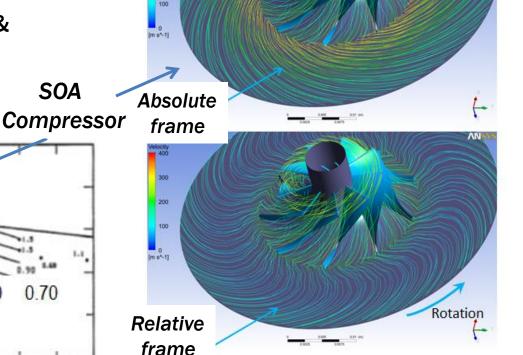
~50% impeller / 50% diffuser pressure rise

~80% impeller pressure rise comes from loss free centrifugal acceleration

- Diffusers are very lossy (loss $\propto V^3$)
- Rotating diffuser relative velocity & streamtube length can be halved

Tested at 2x GENSETS pressure ratio at 6x scale for DARPA

Total-to-static efficiency 0.25 0.50 0.70 Mass Flow (kg/sec) ~1kW Total-to-static stage pressure ratio Centrifugal compressor design-point performance



Diffuser

Rotating Vaneless Diffuser



Impeller

High Effectiveness Recuperator

Ultra-Compact Heat Exchanger

- Simple to tailor the specific surface area and hydraulic diameter
- Orthotropic nature of screen virtually eliminates axial conduction losses
- Process allows for almost any final shape and enhanced microturbine integration potential

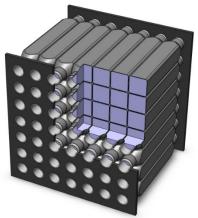
Net-Shape Additive Manufacturing

- External heat transfer surface is sprayed in its final state – no post-processing
- Flexible material options allows for a functional gradient of materials by changing powder and screen materials







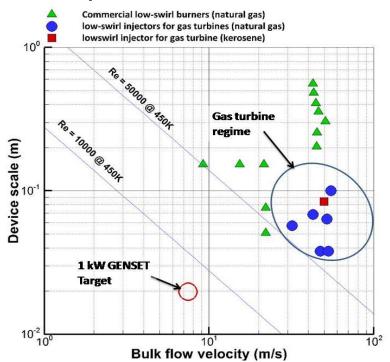




1 kW Microturbine Combustor Development

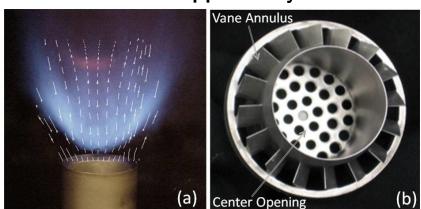
Challenge

- 1 kWe micro-turbine GENSET combustor operates at the laminar to turbulent transition flow regimes
- Advanced ultra-low emissions combustion technologies are for fully developed turbulent flows



Solution

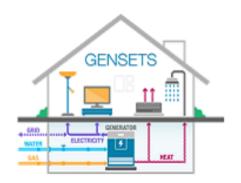
- Scale the Low-swirl burner (LSB) technology for the transitional flow regime
 - Demonstrated atmospheric operation in flow transition region
 - Prior developments for 30 kW to 200 MW gas turbines
- Simple and highly scalable design offers cost-effectiveness and efficiency enhancement opportunity



(a) Flowlines measured through a LSB flame show the divergent flow central to its operation, (b) the patented LSB swirler

metis design

Impact 1kW Microturbine Development



GENSETS microturbine system



Lightweight power system for UAVs/Drones



Improved small scale refrigeration compressors

Resources, technical expertise, market knowledge and connections

- Additional resources & technical expertise for the integration of foil bearings and high temperature turbine materials
- Market knowledge and connections in AC/refrigeration industry

